

STEP BITS

Kwik Stepper® Step Bits



- Unique split-tip design penetrates through steel faster.
- Resists walking or skidding, even on round surfaces.
- Balanced, double-flute construction requires less pressure, does the work for you.
- Designed and manufactured in USA.

CAT. NO.	UPC NO.	DESCRIPTION
35884	35884	Kwik Stepper® Step Bit Kit
03607	03607	Kwik Stepper® Step Bit Kit

SPECIFICATIONS

Hole Sizes	From 1/8" through 1-3/8" (3.2 - 34.9 mm)
Capacity	Cut up through 3/8" (9.5 mm) mild steel, copper, brass, aluminum, wood, plastic and laminates

CAT. NO.	UPC NO.	DESCRIPTION	03607	35884
34401	34401	1/2" Multi-Hole Step Bit	•	•
34403	34403	7/8" Multi-Hole Step Bit	•	•
30008	30008	1-1/8" Multi-Hole Step Bit	•	•
35936	35936	Plastic Case	•	•

Single-hole bits are designed to drill one indicated hole size through a series of steps from bit tip to full size.

Multi-hole bits allow you to drill a hole in any of the stated diameters.

												METRIC
	1/2" (12.7 mm) Single-Hole Step Bit	1/2" (12.7 mm) Multi-Hole Step Bit	1/2" (12.7 mm) Multi-Hole Step Bit	13/16" (20.6 mm) Multi-Hole Step Bit	7/8" (22.2 mm) Single-Hole Step Bit	7/8" (22.2 mm) Multi-Hole Step Bit	1-1/8" Electrician's Step Bit	1-3/8" (34.9 mm) Multi-Hole Step Bit	9.7 mm (.382") Multi-Hole Step Bit	30.5 mm (1.201") Multi-Hole Step Bit	32.5 mm (1.280")	

SIZE		CAT./UPC NO.										
INCHES	mm	34410	34401	36402	30005	34411	34403	30008	36414	36018	36020	36022
1/8	3.2		✓									
5/32	4.0		✓									
3/16	4.8		✓	✓	✓		✓					
7/32	5.6		✓	✓	✓		✓					
1/4	6.4		✓	✓	✓		✓					
9/32	7.1		✓	✓	✓		✓					
5/16	7.9		✓	✓	✓		✓					
11/32	8.7		✓	✓	✓		✓					
3/8	9.5		✓	✓	✓		✓					
0.382	9.7										✓	
13/32	10.3		✓									
7/16	11.1		✓	✓	✓		✓					
15/32	11.9		✓									
0.492	12.5										✓ Pg-7	
1/2	12.7	✓	✓	✓	✓		✓	✓				
9/16	14.3				✓		✓					
0.598	15.2										✓ Pg-9	
5/8	15.9				✓		✓					
0.638	16.2											✓ ISO-16
11/16	17.5				✓		✓					
0.732	18.6										✓ Pg-11	
3/4	19.1				✓		✓					
0.803	20.4										✓ Pg-13	✓ ISO-20
13/16	20.6				✓		✓					
7/8	22.2					✓	✓	✓	✓			
0.886	22.5										✓ Pg-16	
1.00	25.4											✓ ISO-25
1.114	28.3										✓ Pg-21	
1-1/8	28.6							✓	✓			
1.201	30.5								✓	✓		
1-7/32	31.0								✓	✓		
1-1/4	31.8								✓	✓		
1.280	32.5											✓ ISO-32
1-3/8	34.9								✓			
Overall Length		1-7/8" (47.6 mm)	3-3/8" (85.7 mm)	3-7/16" (87.3 mm)	3-7/16" (87.3 mm)	2-7/16" (61.9 mm)	3-9/16" (90.5 mm)	2-15/16" (74.6 mm)	3-1/8" (79.4 mm)	1-7/8" (47.6 mm)	3-3/4" (95.3 mm)	3-3/8" (85.7 mm)
Minimum Chuck Size		3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)
Maximum Material Thickness		10 gauge (3.5 mm)	10 gauge (3.5 mm)	3/8" (9.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	1/4" (6.4 mm)	1/4" (6.4 mm)
Bit Extension		901	901	901	901	—	—	—	—	901	—	—

R = REPLACEMENT PART A = ACCESSORY

Holemaking

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